

Garant**GARANT Diabolo solid carbide ball nose slot drill HPC, TiAlN, Ø f8 DC / DS:
2,5mm****Order data**

Order number	207342 2,5
GTIN	4045197599735
Item class	11X

Description**Version:****GARANT Diabolo:**

Special geometry, coating and carbide for hard machining.

Tolerance: Radius contour = ± 0.005 mm.**Technical description**

No. of teeth Z	2
Cutting edge Ø D _c	2.5 mm
Feed f _z for side milling in steel < 65 HRC	0.019 mm
Feed f _z for copy milling in steel < 65 HRC	0.019 mm
Shank Ø D _s	3 mm
Overall length L	50 mm
Flute length L _c	5 mm
Helix angle	30 degrees
Radius R	1.25 mm
Series	Diabolo
Coating	TiAlN
Tool material	Solid carbide

Standard	Manufacturer's standard
Type	H
Tolerance nominal Ø	f8
Direction of infeed	horizontal, oblique and vertical
Cutting width a_e for milling operation	$0.2 \times D$ for side milling
Cutting width a_e for milling operation	$0.05 \times D$ for copy milling
Shank	DIN 6535 HA to h6
Through-coolant	no
Machining strategy	HPC
Colour ring	red
Type of product	Ball-nosed slot drill

User data

	Suitability	V_c	ISO code
Steel < 1400 N/mm ²	suitable	200 m/min	P
Steel < 50 HRC	suitable	190 m/min	H
Steel < 55 HRC	suitable	170 m/min	H
Steel < 60 HRC	suitable	150 m/min	H
Steel < 65 HRC	suitable	110 m/min	H
wet maximum	suitable only under restricted conditions		
wet minimum	suitable only under restricted conditions		
dry	suitable		
Air	suitable		